

KLASSEN

Custom Fab. Inc.
ISO 9001 CERTIFIED

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Posting Date: June 2, 2026

Job Title: Press Brake Operator (Full Time)

Wage Range: Starting at \$22.00 - \$25.00

Position Overview

We are seeking a skilled Brake Press Operator to join our team. In this role, you will be responsible for programming, setup, and operation of a CNC brake press to produce high-quality sheet metal components.

Job Duties:

- Set up, program, and operate CNC brake press machines (Trumpf or similar)
- Perform bending and forming operations on multi-bend parts
- Interpret blueprints and mechanical drawings
- Adjust ram, back gauge, and tooling settings to meet specifications
- Measure and inspect parts using precision tools (calipers, micrometers, gauges)
- Work within tight tolerances and ensure compliance with customer specifications
- Perform complex programming for new and existing parts
- Configure bend allowances for various materials (steel, stainless steel, aluminum)
- Conduct routine inspections and quality checks
- Perform minor machine maintenance and ensure equipment cleanliness and calibration
- Complete production documentation accurately
- Support production schedules and meet delivery deadlines

Education – Training – Experience:

- Experience operating a CNC brake press is an asset but not required
- Experience with Trumpf equipment is considered a strong advantage
- Background in sheet metal fabrication is preferred
- Ability to read and interpret mechanical drawings
- Familiarity with precision measuring tools (calipers, micrometers, gauges)
- Basic math skills (fractions and decimals)
- Willingness to learn and be trained

Other Information:

- Applicant must be able to communicate in English, Spanish or Low-German.
- Benefits include: RRSP Match & Extended Health Benefits (Including Vision, Dental & Paramedical)
- Overtime pay after 40 hours.

Artificial Intelligence Disclosure

Klassen Custom Fab Inc. does not use artificial intelligence (AI) to screen, assess, or select applicants for this position.

Please contact Sydney (sydney@klassenfab.com) if interested in applying.

Specializing in...

Machine Guarding, Electrical Enclosures (CSA, IP5X & UL Certified), Hydraulic and Coolant Reservoirs, General Fabricating, Sheet Metal, Stainless, Aluminum, CAD-CAM Design.