

# KLASSEN

**Custom Fab. Inc.**  
**ISO 9001 CERTIFIED**

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**Posting Date:** August 25, 2023  
**Job Title:** Press Brake Operator (Full Time)  
**Wage:** Starting at \$21.00/ hour

## **Job Duties:**

- Operate brake press machine.
- Run bend and forming operations on Multi bend parts using standard and custom tools.
- Use a CNC controller to input information into the machine.
- Adjust ram and back gauge locations per process control instructions and blueprints.
- Check heights, depths and thicknesses using micrometers, dial indicators, calipers, gauges, and other precision-measuring instruments.
- Produce parts for assembly operations.
- Meet customer specifications and delivery requirements.
- Program the CNC to produce new parts meeting specifications & inspect all completed parts to ensure parts are within designated tolerances.
- Perform all required routine and minor maintenance activities according to procedures & check machine for defects.
- Complete and maintain paperwork.
- Configure bend allowances for sheet metal (stainless, aluminum & regular steel)
- Ensure machine is calibrated and cleaned

## **Education – Training – Experience:**

- Some high school is required.
- Ability to read mechanical drawings.
- Experience working with sheet metal & ability to distinguish a variety of metal types.
- Ability to use various measuring equipment.
- 1+ years of experience operating a Trumpf Trubend or similar.

## **Other Information:**

- Full Time, Permanent Position
- Applicant must be able to communicate in English, Spanish or Low-German.
- Benefits include: RRSP Match & Extended Health Benefits (Including Vision, Dental & Paramedical)
- Overtime pay after 40 hours.

Please contact Sydney ([sydney@klassenfab.com](mailto:sydney@klassenfab.com)) if interested in applying.

*Specializing in...*

Machine Guarding, Electrical Enclosures (CSA, IP5X & UL Certified), Hydraulic and Coolant Reservoirs, General Fabricating, Sheet Metal, Stainless, Aluminum, CAD-CAM Design.